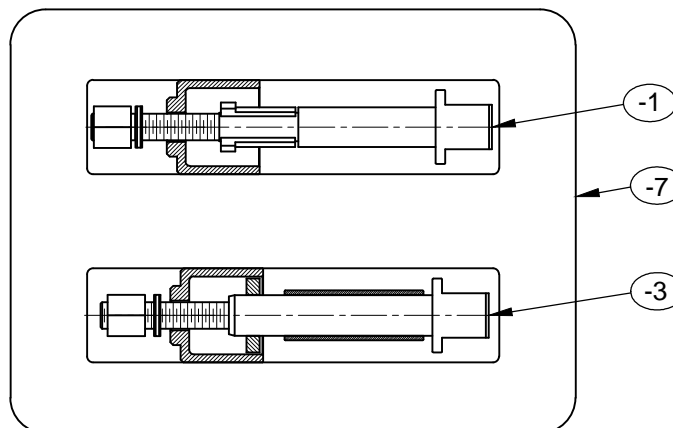


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		CH'D BOTTOM FOAM DIMENSIONS TO 9.19 x 12.06, REDUCED DEPTH OF CUT-OUT TO 2.13 & CH'D RADIUS OF ALL CORNERS TO .625 PER W.P.	1/28/10	RJC	RW
2A		BROKE OUT INDIVIDUAL TOOLS, MADE THIS KIT ONLY. ADDED -9 LID FOAM PER R.W.	5/23/11	RJC	RW
3	14-0125	CH'D TITLE BLOCK WAS RED BARN IS DART. -7 CH'D SECTION A-A TO SHOW DEPTH OF BOTH CUTOUTS. -9 ADDED SECTION B-B. -11 CH'D DIM WAS .06 IS (.06), WAS B/O IS IN HOUSE. -13 CH'D PLACARD WAS RED BARN IS DART, ADDED MAT'L TO BOM. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/12/14	DPD	RJC



ORIGINAL No. REF.  
RBW6205G19232 KIT No.  $\equiv$  3G6205G19232  
RBW6205G19232-1 ASSY.  $\equiv$  3G6205G19332  $\equiv$  RBW6205G19332  
RBW6205G19232-3  $\equiv$  3G6205G19552  
RBW6205G19232-7  $\equiv$  3G6205G19751  
RBW6205G19232-15 ASSY.  $\equiv$  3G6205G19432  $\equiv$  RBW6205G19432  
RBW6205G19232-17  $\equiv$  3G6205G19852  
DO NOT USE, FOR REFERENCE ONLY.

**FUNCTION:** USED FOR REMOVAL AND INSTALLATION OF THE  
MAIN ROTOR UPPER SCISSOR LEVER ASSEMBLY BUSHINGS.

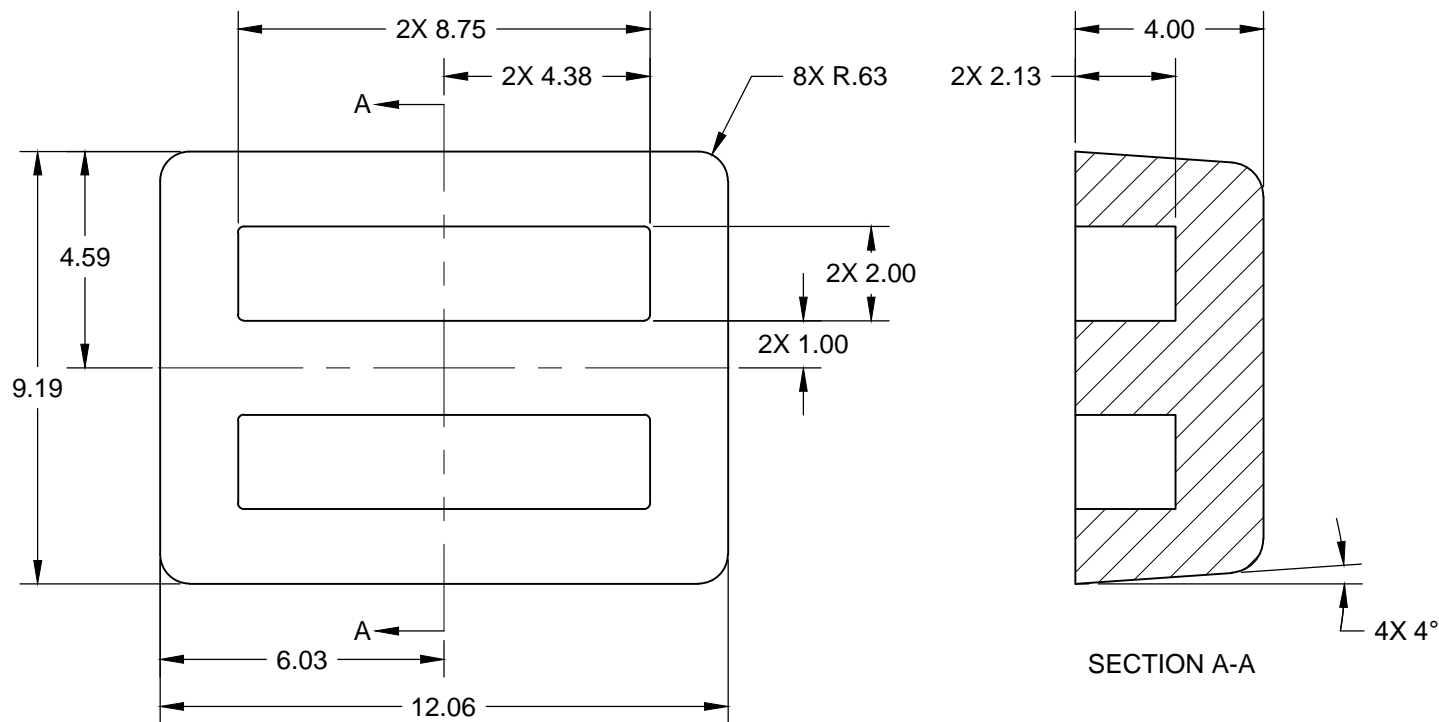
ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg
			-1	1	M/R SCISSOR BUSHING REMOVAL TOOL		RBW6205G19332-3G	1
			-3	1	M/R SCISSOR BUSHING INSTALL TOOL		RBW6205G19432-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1400-E	N/S
		B/O	-7	1	BOTTOM FOAM	Y-20 BLACK	12-1/16 x 9-3/16 x 4 I.R. SPECIALTY	2
		B/O	-9	1	LID FOAM	C200 FLAT, BLACK	1-5/32 x 9-7/64 x 12 I.R. SPECIALTY	3
			-11	1	PLACARD	PLASTIC	1/16 x 2-1/2 x 4-3/4	4
		B/O	-13	1	DART PLACARD, ON TOP OF BOX	ALUMINUM	RB41011	N/S

ASSY #  
ASSY #

<b>DART</b> AEROSPACE	
TITLE M/R SCISSOR BUSHING REPLACEMENT KIT	
DWG NO. RBW6205G19232-3G	REV 3
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$ .005 FRACTIONS $\pm$ 1/32 .XX $\pm$ .01 ANGLES $\pm$ 5° .X $\pm$ .1	APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE 1:4	DATE 7-8-09
SHEET 1 of 4	USED ON MODEL AGUSTA AW139

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		CH'D BOTTOM FOAM DIMENSIONS TO 9.19 x 12.06, REDUCED DEPTH OF CUT-OUT TO 2.13 & CH'D RADIUS OF ALL CORNERS TO .625 PER W.P.	1/28/10	RJC	RW
3	14-0125	-7 CH'D SECTION A-A TO SHOW DEPTH OF BOTH CUTOUTS.	8/12/14	DPD	RJC

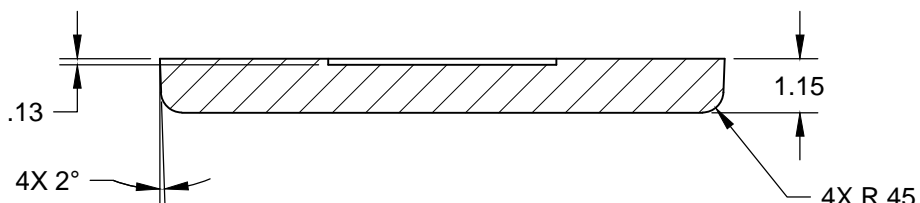
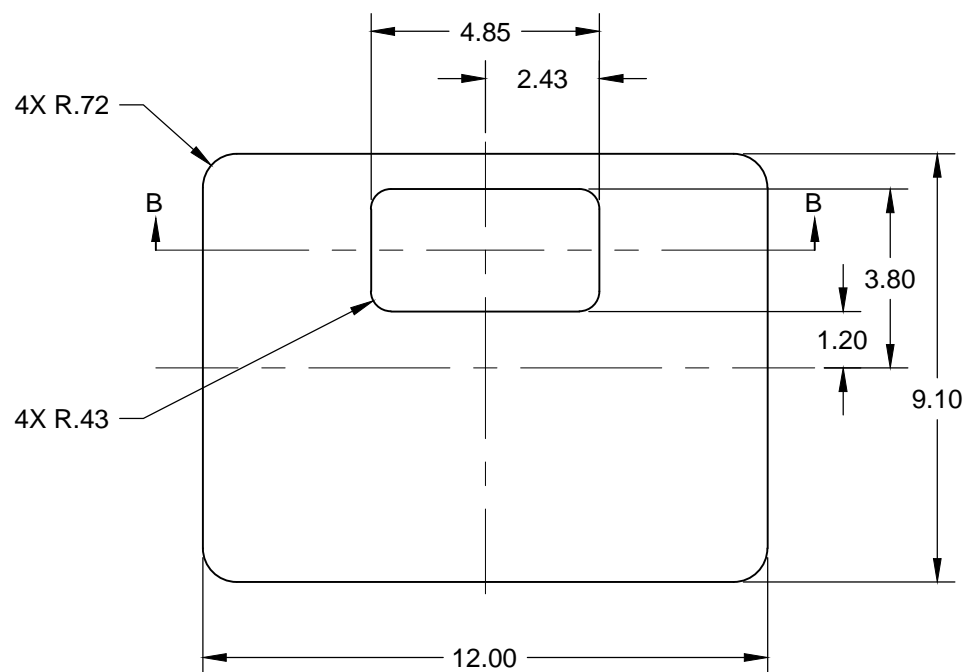


(-7)  
BOTTOM FOAM

<b>DART AEROSPACE</b>	
TITLE M/R SCISSOR BUSHING REPLACEMENT KIT	
DWG NO. RBW6205G19232-3G-7	REV 3
MAT'L Y-20 BLACK	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:4	USED ON MODEL
DATE 7-8-09	AGUSTA AW139
SHEET 2 of 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2A		ADDED -9 LID FOAM PER R.W.	5/23/11	RJC	RW
3	14-0125	-9 ADDED SECTION B-B.	8/12/14	DPD	RJC



SECTION B-B

(-9)  
LID FOAM

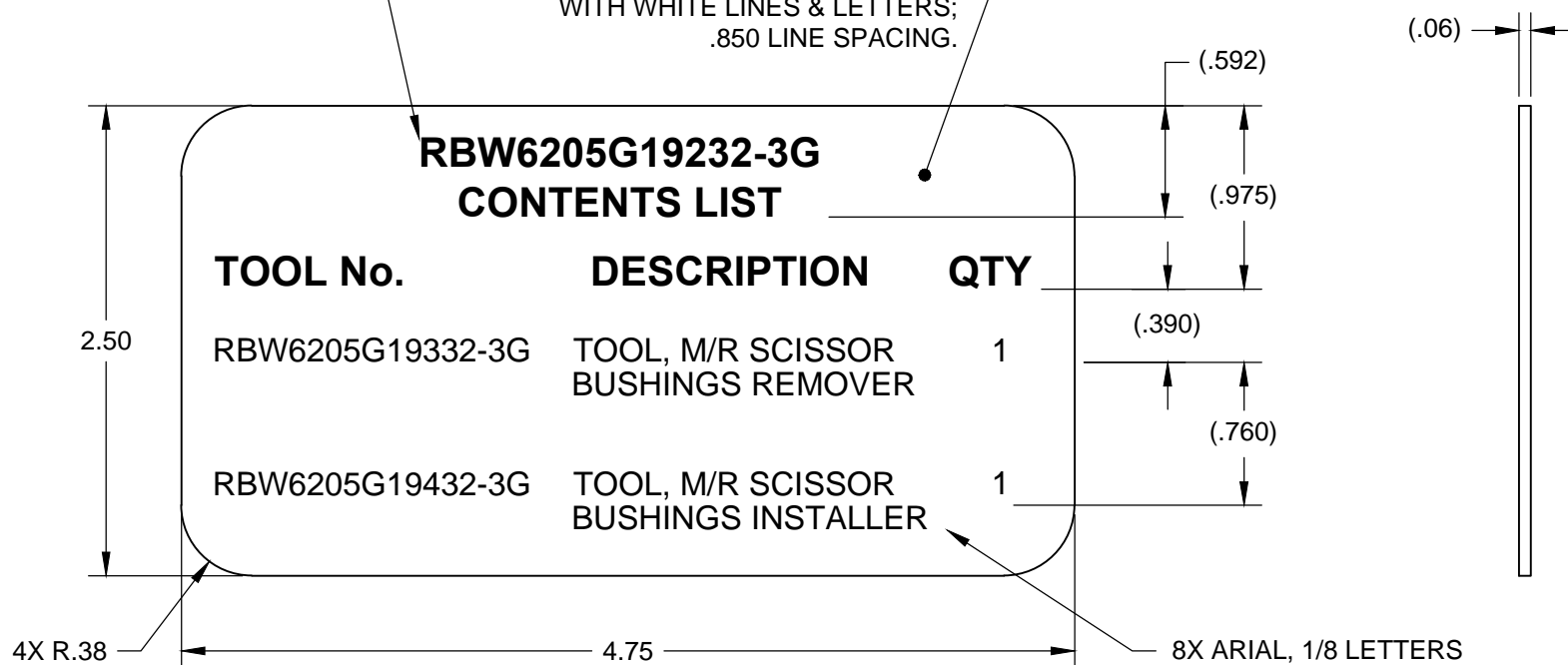
<b>DART AEROSPACE</b>	
TITLE M/R SCISSOR BUSHING REPLACEMENT KIT	
DWG NO. RBW6205G19232-3G-9	REV 3
MAT'L C200 FLAT, BLACK	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:4	DATE 7-8-09
SHEET 3 of 4	USED ON MODEL AGUSTA AW139

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REVISIONS					DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION					
3	14-0125	-11 CH'D DIM WAS .06 IS (.06).			8/12/14	DPD	RJC

5X ARIAL, BOLD, 5/32 LETTERS

BLACK BACKGROUND,  
WITH WHITE LINES & LETTERS;  
.850 LINE SPACING.



-11  
PLACARD

<b>DART</b> AEROSPACE	
TITLE M/R SCISSOR BUSHING REPLACEMENT KIT	
DWG NO. RBW6205G19232-3G-11	REV 3
MAT'L PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	USED ON MODEL
DATE 7-8-09	AGUSTA AW139
SHEET 4 of 4	